

Gloss Clear Acid Catalysed Base

DZ2002 (4161-885)

Product Description:	<p>An Acid Catalysed base, which is fast drying with good feel and levelling properties.</p> <p>It meets the requirements of BS6250 General Use.</p>
Mixing ratio:	10 parts of lacquer to 1 part of Acid Catalyst DV2001 (4162-158) by volume.
Pot life:	Not less than 24 hours depending on temperature conditions.
Shelf Life:	18 months in unopened containers.
Viscosity:	70-75 Seconds BS B4 at 20°C Uncatalysed. Adjust viscosity as required.
Sheen:	Full Gloss using 60° head gloss meter
Specific Gravity:	0.9580 +/- 0.03
Thinners:	Thinners Ref. No. NT2006 (4031-022)
Cleaner:	Cleaners Ref. No. NT2013 (4077-801)
Drying:	<p>Touch dry 10 - 15 minutes at room temperature De-nibbale after 30 minutes Hard dry 1- 1.5 hours.</p> <p>Processing time may be shortened by force drying 15 minutes at 80° C. incorporating some infra red drying would be typical for stacking off the line.</p>
Health and Safety:	<p>Flash point below 21°C.</p> <p>Observe usual precautions for Highly Flammable liquids.</p>
General Information:	<p>Please refer to the Health and Safety data sheet for detailed information. All Acid Catalysed Lacquers can occasionally give rise to lifting problems on re-coating.</p> <p>As with all two component materials Acid Catalysed Lacquers have a maximum catalysed life after which they should not be used.</p> <p>Please refer to our Technical Department for further details.</p>